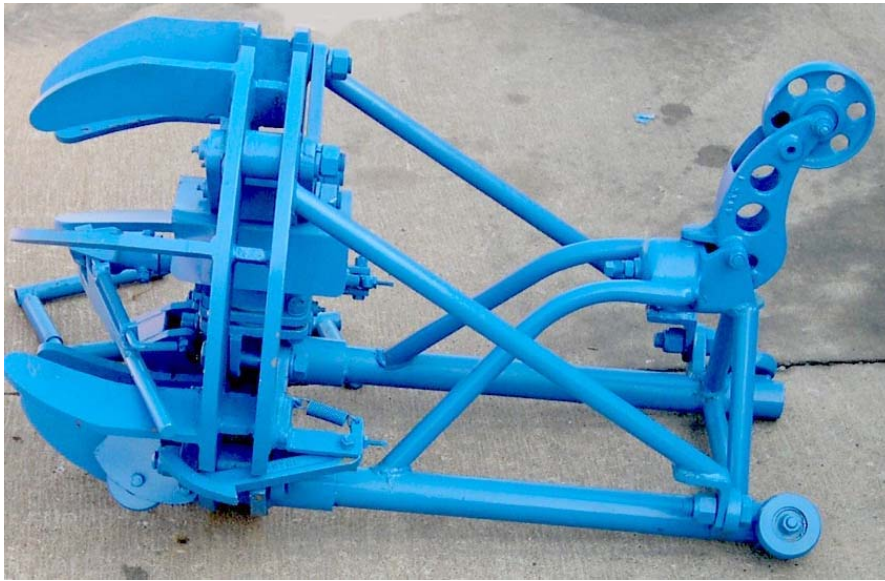


MANUAL INTERNAL LINE-UP CLAMP



Quick line-up for continuous welding of pipe.

Full-round stringer beads eliminates costly "tacking" and weld defects.

Rings expand with sufficient power from jack-type mechanism to give adequate pipe alignment.

Minimum weight, maximum durability.
Reduces pipe gang requirements.
Complete with hook, crank and handle.

One specific wall thickness.

Options:

Clamps for stainless steel pipe.

Copper back-up shoes.

MANUAL INTERNAL LINE-UP CLAMP

SPECIFICATIONS

SIZE inches/mm	CUBE* ft ³ /m ³	WEIGHT lb/kg
10(273)	3(.09)	163(74)
12(324)	4(.11)	195(89)
14(356)	5(.14)	210(95)
16(406)	6(.17)	242(110)
18(457)	8(.23)	268(122)
20(508)	9(.26)	283(128)
22(559)	12(.34)	301(137)
24(610)	17(.48)	339(154)
26(660)	21(.60)	360(163)
30(762)	32(.91)	420(191)
*With hook, crank, and handle. 34(864)	44(1.25)	522(237)
36(914)	50(1.42)	595(270)